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Maintenance Manual; Table of Contents - 296.2KB: Sect 1-Specification Pages - 2MB: Sect 2-Pre-Installation Procedures - 275KB: Sect 3-Installation Procedures - 2.8MB

## [Fadal Manuals - Flint Machine Tools](#)

Fadal Maintenance Manual If the fan is turning slowly or not at all it may require cleaning or replacement. The fan on the bottom of the junction box has a screen that requires periodic inspection and removal for cleaning. Spindle & Ballscrew Cooling System The spindle and ballscrew cooling system is made up of a motor pump

## [Section 04: Machine Maintenance - Fadal CNC Machines](#)

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Fadal User Manual last programmed spindle speed. This may cause an over-speed of the next tool. It is recommended that this parameter is set to NO. T-# Move Tool Changer A T-# in a line by itself (with no M6) will rotate the turret so that the turret # specified is opposite the spindle. See Example 2 below. EXAMPLE: M5 M9 G90 G0 G53 Z0

## Section 2: M Functions - Fadal CNC Machines

FadalUser Manual space bar to toggle that commands lock /unlock status. Press the "manual" key to save the current settings and exit from the command lock menu. There are three commands that will not lock/unlock without the user entering a special password.

## Section 8: Commands - Replacement Parts for Fadal | Fadal ...

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manufacturing CNC Vertical Machining Centers and other types of CNC machinery but is most known for its Vertical Machining Centers. Below is a guide of the different models that Fadal has introduced throughout the years.

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